# 4WPS (1 & 2) Diaphragm Pressure Switch Installation and Maintenance Instructions



#### **Intended Applications**

The pressure switches are specifically applied for monitoring and controlling of operations using maximum and minimum pressures. A micro switch triggers an electrical signal when minimum or maximum pressures are reached.

#### DANGER

The switch may only be used in the specified fields of applications (see type label).

The temperature has to be within the specified ranges, the pressure values and the electrical rating must not exceed the value specified.

Observe the applicable national safety instructions for assembly, commissioning and operation of the switch.

#### **Safety Instructions**

The safety instructions are intended to protect the user from dangerous situations and/or material damage. In the operating instructions the seriousness of the potential risk is designated by the following signal words:

#### DANGER

Refers to imminent danger to personnel.

Non-observance may result in fatal injury.

#### WARNING

Refers to a recognizable danger.

Non-observance may result in fatal injuries and destroy the equipment or plant parts.

#### **CAUTION**

Refers to a danger.

Non-observance may result in light injuries and material damage to the equipment and/or the plant.

#### **IMPORTANT**

Refers to important information essential to the user.

#### DISPOSAL

The equipment must be disposed of correctly in accordance with the local regulations for electric/electronic equipment.

The equipment must not be disposed of with household garbage.

#### **Standards**

The standards applied during development, manufacture and configuration are listed in the (UL & CSA) safety agency certification reports and the manufacturers CE declaration.

#### Warranty/Guarantee

Our scope of delivery and services is governed by Winters' warranties and warranty periods.

#### **Terms of Guarantee**

We guarantee the function and material of the pressure switch under normal operating and maintenance conditions in accordance with the statutory provisions.

#### **Loss of Guarantee**

The agreed guarantee period will expire in case of:

- change or modifications to the switch/housing/fitting
- incorrect use
- incorrect installation
- incorrect handling or operation contrary to the provisions of these operating instructions.

No liability is assumed for any damage resulting there from, or any consequential damage.

#### Transportation/Storage

#### CAUTION

Severe shock and vibrations should be avoided during transport. Storage should be dry and clean.

#### Installation/Commissioning

#### DANGER

Only install or uninstall the switch when de-energized (electrically and hydraulically/pneumatically).

Pressure connection and electrical connection must be carried out by trained or instructed personnel according to state-of-theart standards.

The switch must only be installed in systems where the maximum pressure  $P_{max}$  is not exceeded (see type label).

#### CAUTION

Alternating pressure - vacuum applications are not authorized in switch types which are suitable for both vacuum and pressure applications.

#### WARNING

Pressure peaks and pressure shocks exceeding the maximum operating pressure are inadmissible.

The maximum operating pressure is the upper final value of the adjustable range or, if specified, the pressure indicated as maximum operating pressure. Exceeding the max. operating pressure affects the performance and the life span of the product and may damage it.

Pressure switches must be mounted to eliminate vibration.

#### WARNING

Check the switch regularly for functioning.

If the switch does not work properly, stop operation immediately!

#### **IMPORTANT**

All pressure switches are tested for proper functioning before they leave the factory. The factory proof pressures are stated on the type label.



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#### **Contact Protection**

The micro switches used are normally suitable for both direct and alternating current operation. Inductive, capacitive and lamp loads may, however, considerably reduce the file expectancy of a micro switch and, under extreme circumstances, even damage the contacts.

Depending on the application spark suppression and current limiting is recommended (see diagrams below).

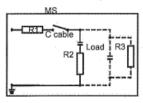


Fig. 1: Protection in case of capacitive loads R1: Protection against starting current rushes R2,R3: Protection against high discharge currents.

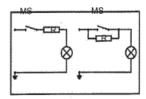


Fig. 2: Lamp load provided with resistance in parallel or series connection to switch of condensers

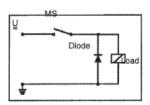


Fig. 3: Protection in case of continuous current and inductive load by recovery diade.

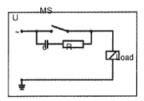


Fig. 4: Protection in case of alternating current and inductive load by RC-link

#### **Set Point Adjustment**

In pressure switches, a displacement of the pressure sensing element occurs with a change in pressure. Following the displacement of the pressure sensing element, a micro switch is operated.

Upon delivery of the product, the set points are likely to be found in the middle of the adjustable range. On request, fix set point may be adjusted by our factory. In this event, the point will be indicated on the type plate or any separate plate, i=increasing, d=decreasing.

The set point is adjusted by turning the adjustment screw.

#### **IMPORTANT**

To reach the adjustment screw for pressure switches with housing, remove the cover.

Allow pressure switch to reach the desired switch pressure. Turn adjustment screw clockwise or counter-clockwise to actuate the micro switch.

# IMPORTANT In case of overpressure: Counter-clockwise rotation: Clockwise rotation: Counter-clockwise rotation: Set point decreasing set point increasing set point increasing

#### **IMPORTANT**

Please consult the wiring diagram for the contact status at atmospheric pressure (see wiring diagram).

#### **IMPORTANT**

Particularly important for small pressures! Set point adjustment must be performed in the installed position.

## Precise adjustment of set point to actuate on increasing pressure:

- Lower the system pressure to 0 psi
- Increase pressure slowly and check if micro switch actuates at desired switch pressure
- If necessary, readjust by turning the adjustment screw
- Repeat preceding steps until micro switch operates at desired switch pressure

### Precise adjustment of set point to actuate on decreasing pressure:

- Increase pressure up to a point clearly above the desired switch pressure (at least, switch pressure plus max. hysteresis; not above max. operating pressure).
- Lower pressure slowly and check if micro switch actuates at desired switch pressure
- If necessary, readjust by turning the adjustment screw
- Repeat preceding steps until micro switch operates at desired switch set point
- Following the adjustment of all set points, each set point must be checked and, if necessary be readjusted.

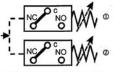
#### **IMPORTANT**

The adjustment of set points occurs for each set point as specified above.

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#### Wiring Code for all Types (Contact status at atm. pressure)



Power circuit ①	Power circuit @
C = purple	C = brown
NC = blue	NC = orange
NO = red	NO = black

at vacuum NC/NO vice versa

#### Maintenance/Cleaning

#### Maintenance

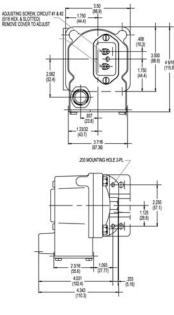
The pressure switch is maintenance free. Checking the set points lies within the discretion of the user. The usual preventive maintenance work in accordance with the PED and normal safe use guidelines must always be carried out.

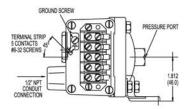
Please note that small setpoint drifts may occur during the initial use of the switch (run-in period). To minimize the setpoint drift, Winters can perform a run-in (aging) process in our works on request.

Larger or continuing setpoint drifts during the normal use of the switch may indicate that the switch is not installed correctly, is not being used within the specified limits, exceeds the design criteria or is worn out. Inconsistent switching may also indicate diaphragm damage, caused by high cycle rates, overpressure, or media incompatibility. It should be replaced before the ultimate rupture of the diaphragm takes place. Please consult your supplier or Winters directly for guidelines.

#### Cleaning

Wipe with clean damp cloth only. Nameplate legibility may be impaired by use of chemical solvents!





Pressure Switch 4WPS1 & 4WPS2 Series

#### **Electrical Ratings**

Micro Switch	Special Characteristics	Volt AC 50/60 Hz	Ind. Load A	Res. Load A	Volt DC	Ind. Load A	Res. Load A	Notes
H Micro switch v silver contact	Micro switch with	125	10	10	6			Small hysteresis;
		250	10	10	to	0, 50	0, 5	high AC / low DC
	Silver contacts	480	3	3	28			loads
	Micro switch with silver contacts	125	10	10	12	5,0	15, 0	Medium hysteresis;
M		250	10	10	24	1, 00	2, 0	high AC and DC
		480	3	3	250	0, 25	0, 4	loads
GH	Micro switch with gold plated contacts for low voltage and low current	125	1	1	24	1, 00	1, 00	Low change-back values

#### **IMPORTANT**

We recommend using a pre-fuse of the maximum current rating from the table above according to the load switched.

We recommend gold plated contacts for all low voltage/power applications.

#### **Adjustable Range 4WPS Pressure Switch**

	Adjustab	le Range	<b>Approximate Deadband</b>	Proof	
Decreasin	g psi (bar)	Increasing	g psi (bar)	(Actuation Value)	Pressure
Min	Max	Min	Max	psi (bar)	psi (bar)
0.06 (0)	5.72 (0.4)	0.34 (0.02)	6 (0.41)	0.14-0.28 (0.01-0.02)	20 (1.4)
0.8 (0.06)	29.2 (2)	1.6 (0.11)	30 (2.07)	0.4-0.8 (0.03-0.06)	30 (2.07)
0.018 (0)	1.65 (0.1)	0.068 (0)	1.7 (0.1)	0.02-0.05 (0-0)	3 (0.2)
0.03 (0)	2.85 (0.2)	0.18 (0.2)	3 (0.2)	0.07-0.15 (0-0.01)	10 (0.7)
0.4 (0.03)	17.74 (1.2)	0.66 (0.05)	18 (1.2)	0.12-0.26 (0.01-0.02)	60 (4.1)
0.5 (0.03)	76.6 (5.3)	3.9 (0.3)	80 (5.5)	1.6-3.4 (0.1-0.2)	160 (10.9)
1.5 (0.1)	144 (9.9)	7.5 (0.5)	150 (10.3)	2.3-6 (0.2-0.4)	300 (20.4)

#### Approvals for 4WPS Pressure Switch

4WPS housed-terminal block model is CSA Certified (File No. LR2235, Class 3231-02), Switches - Automatic Pressure Type, for use in Ordinary Locations.

4WPS housed-terminal block model is UL Listed (File No. E42816, Guide No. NKPZ(2), Motor Controllers, Float and Pressure Operated.

#### **Operating Life Time**

Normal expected service life (expressed in the number of cycles over the full adjustment range) is approximately 1 million for the pressure switch. This may be extended to 2.5 million cycles max. if only a part of the adjustment range is used (about 20%).

Switch sensor life may also be effected negatively by:

- Media not compatible with the wetted materials
- Too high switch cycling speed or more than 20 cycles per minute
- System cycling pressure exceeding the top of the adjustable range

The proof pressure must never be exceeded to avoid permanent sensor damage. Matching the working range of the switch to the application is a also a key for optimal switch performance. For greatest accuracy the set point should fall in the upper 70% of the adjustable range. For most favourable life the set point should be in the lower 30% of the adjustable range. Therefore, the most favourable combination of accuracy and life factor lies between 30% and 70 % of the adjustable range.

Specifications are subject to change without notice!