



What are your flexible packaging needs?

#### PRODUCT SPOTLIGHT

## **VertiPak**<sub>®</sub>

# our Solution for Vertical-FormFill-Seal

Winpak offers state of the art Vertical-Form-Fill-Seal (VFFS) packaging technology for liquid products in sizes ranging from 3 grams to 2 gallons. Winpak also offers a range of film structures that will optimize the performance of several VFFS systems designed to package anything from dry goods to frozen or refrigerated vegetables.

A superior line of coextruded films provides food processors and food service operators packaging that delivers quality products in a durable, flexible pouch. This family of films has a wide range of capabilities and is formulated to perform on a variety of VFFS machines for hot and cold fill applications.

Whether you want to ship a frozen liquid product across the country and re-heat it in boiling water or preserve the color and freshness of a product at ambient temperature for over a year, Winpak has a product to meet your needs.





## The Winpak Advantage

- Total System Supplier: Machine, Films and Technical Support
- Package resistance to puncture and abrasion
- Preservation of product freshness
- Films engineered for excellent performance on a variety of VFFS equipment
- Custom printing up to 10 colors

### **Product Offering**

- VP Non Barrier coextruded and barrier coextruded films with high performance sealants for lap seal applications.
- VS Barrier coextruded film with nylon layers and surface nylon skin with high performance sealant for fin seal applications.
- VL Barrier coextruded film with HDPE/EVOH with both high performance lock and peelable sealants for fin seal applications.

#### WINPAK VERTICAL FORM FILL & SEAL FILMS

VP = Vertical Packaging

VS = Vertical Nylon Skin

VL = Vertical Liner

FILM SERIES	GAUGE (MILS)	PRODUCT DESCRIPTION	KEY PROPERTIES	TYPICAL APPLICATIONS
VP 1000	1.5 - 5.0	PE coextrusion with metallocene skin layers	<ul><li>Excellent Sealant</li><li>Good Strength</li><li>Good economics</li><li>Ability to down gauge</li></ul>	Short shelf life sauces, condiments, dry goods, frozen foods
VP 5000H	3.5 - 6.0	High strength split nylon coextrusion with a metallocene sealant	<ul> <li>Excellent sealant that can seal through product contamination</li> <li>High heat resistance</li> <li>Excellent toughness for puncture</li> <li>Good O<sub>2</sub> barrier:&lt;5.0cc/100 in²/day</li> <li>Designed primarily for lap seal; can be used for fin seal as well</li> </ul>	Pumpable hot fill products, shrimp (meats or whole), sharp food products, meat (ground and diced), sauces, salad dressings
VP 5000I	3.5 - 6.0	High strength nylon coextrusion with a metallocene sealant	<ul> <li>Excellent sealant that can seal through product contamination</li> <li>High heat resistance</li> <li>Excellent toughness for puncture</li> <li>Good O₂ barrier:&lt;8.0cc/100 in²/day</li> <li>Designed primarily for lap seal; can be used for fin seal as well</li> </ul>	Pumpable hot fill products, shrimp (meats or whole), sharp food products, meat (ground and diced), sauces, salad dressings
VP 5000CI	3.5 - 5.5	High strength split nylon coex with a PE sealant	<ul> <li>High temperature sealant approved for temperatures above 212°F</li> <li>High heat resistance</li> <li>Excellent toughness for puncture Good O<sub>2</sub> barrier:&lt;5.0cc/100 in²/day</li> </ul>	Pumpable hot fill products, shrimp (meats or whole), sharp food products, meat (ground and diced), sauces, salad dressings
VP 5100	3.5	High strength nylon coextrusion with a metallocene sealant	<ul> <li>Low tear strength for easy open</li> <li>High heat resistance</li> <li>Excellent toughness for puncture</li> <li>Good O<sub>2</sub> barrier:&lt;5.0cc/100 in²/day</li> <li>Excellent sealant that can seal through product contamination</li> </ul>	Pumpable hot fill products, shrimp (meats or whole), sharp food products, meat (ground and diced), sauces, salad dressings
VP 7000H	3.5 - 6.0	High strength split nylon/EVOH coextrusion with a metallocene sealant	<ul> <li>Excellent sealant that can seal through product contamination</li> <li>High heat resistance</li> <li>Excellent strength</li> <li>Designed primarily for lap seal</li> <li>Excellent O<sub>2</sub> barrier: &lt;0.2 cc/100 in<sup>2</sup>/day</li> </ul>	Pumpable hot fill products, shelf stable, long hold products, liquid cheese, meat (ground and diced)
VP 8000H	3.5 - 6.0	Ultra high barrier split nylon/EVOH coextrusion with a metallocene sealant	<ul> <li>Excellent sealant that can seal through product contamination</li> <li>High heat resistance</li> <li>Excellent toughness for puncture</li> <li>Superior O<sub>2</sub> barrier:&lt;0.1cc/100 in²/day</li> <li>Designed primarily for lap seal; can be used for fin seal as well</li> </ul>	Pumpable hot fill products, ketchup, tomato sauce, pizza sauce
VS 5000	2.5 - 6.0	Nylon coextrusion with a nylon skin and a metallocene sealant	<ul> <li>High strength</li> <li>High heat resistance</li> <li>Excellent toughness for puncture</li> <li>Good O₂ barrier:&lt;5.0cc/100 in²/day</li> <li>Designed for high speed fin seal VFFS applications</li> </ul>	Wet salads, potatoes, olives, shredded cheese