



W-12 Pouch Machine

- Precision servo drive system for producing more than 650 packages per minute.
- Package features such as easy-open notches and perforations, pouring spouts, drip-resistant openings and channels make your packages as “user-friendly” as possible.
- Accurately fills products as thin as soy sauce and as thick as peanut butter. The W-12 is designed to be highly flexible and meets the needs of the food, dairy, cosmetic, chemical and pharmaceutical industries.
- “Atmospheric Control” option provides a reliable hot fill solution and also gas-injection in headspace for modified atmospheric packaging.
- Film web width of up to 12.375” (314mm).
- Particulates up to 1/2” (12mm) can be packaged.
- CIPable filling system and complete tank, valve and piping system now available.
- Recipe feature provides instant electronic loading of saved parameters for product changeovers at the push of a button
- Change parts available to convert to WP-12 format for three-sided seal (“stick pack”) package production.

The Winpak W-12 is a highly flexible vertical form/fill/seal pouch packaging machine. This industry workhorse is capable of packaging a wide variety of pumpable products at production rates over 650 packages per minute.

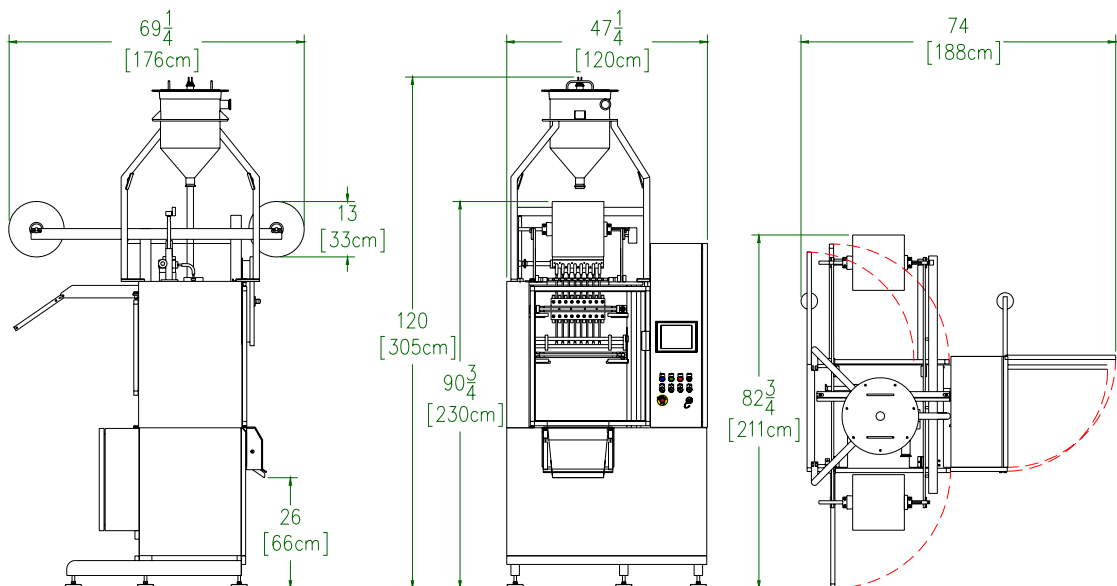




MACHINE SPECIFICATION	W-12
FILM WIDTH	Up to 12.375" (314mm)
PACKAGES PER CYCLE	2 to 8
PACKAGE WIDTHS	1.5" (38.1mm) to 6" (152.4mm)
PACKAGE LENGTHS	Minimum 2" (50mm) Maximum 9" (230mm)
CYCLES PER MINUTE	15 to 80
FILL VOLUME RANGE	Minimum 0.1 fl. oz. (3ml) Maximum 24 fl. oz. (710ml)
FILL TEMPERATURE RANGE	Minimum 34°F (1°C) Maximum 195°F (90°C)

The W-12 produces a high integrity sealed pouch by combining two separate rolls of packaging film. Packages of varying widths may be run with the use of appropriate change parts. An eight-across pattern is the most common for packages with fill weights from 2 to 15g. A four-across pattern is typical for 1 to 3 oz. packages such as salad dressings. Recent improvements make changeover to different package widths simple, fast and repeatable. Package length can be easily adjusted in seconds. Highly versatile servo control systems provide recipe driven set-ups for fast product changeovers with minimum scrap and lost product.

Other options include: front and back registration systems, edge control systems, splice detector, product tanks with controls, diaphragm fillers, complete clean-in-place valve, piping and control systems, various coding options, package flow control gate.



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