

Suggested Uses

Operations

- Tapping
- Boring
- Reaming
- Threading
- Drilling
- Milling

Metals*

- Stainless Steel
- Aluminum
- Brass
- Bronze
- Cast Iron
- High Alloy Steel
- Copper
- Carbon Steel
- Titanium
- Monel**
- Hastelloy†

* Do not use with magnesium or magnesium alloys.

† Haynes International Registered Trademark

** Reg. TM of the Inco family of Companies

Features

Performance

- Excellent Lubricity
- Superior Heat Dissipation
- Reduced Galling
- Extends Tool Life
- Corrosion Inhibited

Safety

- No chlorine, Chlorinated Hydrocarbons or Sulfur
- Does Not Smoke, Fume or Mist
- Essentially Odorless
- Biodegradable

Directions

USE 388 AS RECEIVED. DO NOT DILUTE!

Apply directly to tool and work piece interface. Completely flood the area. Continue to apply as necessary.

While applying the product, avoid contact with moving equipment and machinery.

Clean Up

Residual tapping fluid on parts, equipment and tools is easily removed by rinsing with water.

Storage

It is recommended that 388 be stored at temperatures between 10°C (50°F) and 38°C (100°F). Avoid freezing, as separation will occur. If separation has occurred, shake or stir to reconstitute.

Safety

Before using 388 Synthetic Tapping Fluid, review the Safety Data Sheet (SDS) or the appropriate safety sheet for your area.

Waste Disposal

Although this product is environmentally safe, in use it may become contaminated with foreign substances and impurities. Therefore, it should be disposed of in a manner which is consistent with local regulations. Check with local authorities on the procedures for proper disposal.

Technical Data reflects results of laboratory tests and is intended to indicate general characteristics only. A.W. CHESTERTON COMPANY DISCLAIMS ALL WARRANTIES EXPRESSED, OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE OR USE. LIABILITY, IF ANY, IS LIMITED TO PRODUCT REPLACEMENT ONLY.



860 Salem Street
Groveland, Massachusetts 01834 USA
TEL: (781) 438-7000 • FAX: (978) 469-6528
www.chesterton.com

© 2014 A.W. Chesterton Company.
® Registered trademark owned and licensed by
A.W. Chesterton Company in USA and other countries.

DISTRIBUTED BY:

FORM NO. 075480

REV. 12/14