LOW-ENERGY BOTTLE WASHING MACHINE

Technical Data
CB 6-1-R-6,2 VdF ng

Performance	**bottles/h**	**3,500**
Control range max.	bottles/h	3,675
Control range min.	bottles/h	1,750
Cycle time	sec.	6.2
Running time	min.	8.4
Bottle length up to	mm	308
Bottle diameter up to	mm	90
Bottles per row	pieces	6
Bottles inside the machine	pieces	486
Bottle cell carrier	pieces	86
Pre-heating:		
Total residence time	sec.	49.4
Treatment time effective	sec.	12.3
Caustic:		
Total residence time	min.	5.8
Bottles filled with caustic soak	min.	3.9
Cooling down area:		
Total residence time	min.	2.4
Treatment time effective	min.	1.2
Spraying time effective:		
Hot caustic	sec.	8.2
Caustic II	sec.	12.3
Warm-water	sec.	12.3
Cold-water	sec.	12.3
Fresh-water max.	sec.	12.3
Container contents:		
Caustic I	m^3	1.6
Caustic II	m^3	0.2
Warm-water	m^3	0.2
Cold-water	m^3	0.2
Water consumption for 0,5 l bottles	m^3/h	0.9
Water consumption for 1 litre VdF bottles	m^3/h	1.2
Water consumption for 1 litre VdF bottles with hot bottle discharge 55°C	m^3/h	0.9
Heat consumption while heating the caustic from 15°C to 80°C	kJ x 1000	460
Heat consumption while operating, caustic 80°C	kJ/h x 1000	400
Heat consumption while operating, caustic 80°C for 1 litre VdF bottles with hot bottle discharge 55°C	kJ/h x 1000	440
Power connected load	kW	7
Operating weight	t	7.5

Consumption specifications refer to fresh-water 8-13°C, wastewater 35-43°C, bottle infeed 28-33°C, room temperature 15°C, bottle temperature at infeed 15°C

Exchange ratio: 1000 kJ ≙ 238.8 kcal ≙ 0.45 kg low pressure steam ≙ 0.278 kWh

PAC Global GmbH, Germaniastrasse 40, CH-8006 Zurich, Switzerland
Phone: +41 (0) 44 / 252 96 33, German Phone: +49 (0) 170 / 811 33 80, Email: zimmermann@pacglobal.ch, www.pacglobal.ch