

Bellows-Sealed Valves

Maintenance Kits

Bellows Kits



BG, BK, BKT, BMG, BMRG, BRG, UG, and UK Series

Manual Valves and Valves with 5, 6, and 8 Series Pneumatic Actuators

Kits include welded subassembly (stem, bellows, and weld ring), pin(s), and instructions.

Valve Series	Kit Ordering Number	
	Stainless Steel and Brass Valves	Alloy 400 Valves
4BG, 4BK, 4BKT	SS-4BK-K1	M-4B-K1
BMG	SS-4BM-K1	M-4BM-K1
BMRG	SS-4BMR-K1	M-4BMR-K1
4BRG, 6BK, 8BK, 6BG, 8BG	SS-8B-K1	M-8B-K1
4UG, 4UK, 6UG, 6UK, 8UG, 8UK	SS-4U-K1	—
12UG, 12UK	SS-12U-K1	—

BK Series with 1 Series Pneumatic Actuators



Kits include welded subassembly (stem, bellows, weld ring), piston and stem O-rings, lock nut, washer, and instructions. The ordering number specifies stainless steel (**SS**) for stainless steel and brass valves. For alloy 400 valve kits, replace **SS** with **M**.

Example: **M-4BA-K1**

Valve Series	Kit Ordering Number
4BK, 6BK, 8BK	SS-4BA-K1

Stem Tip/Adapter Kits



Kits include stem tip/adapter subassembly and instructions. Ordering numbers specify stainless steel (**SS**) for stainless steel and brass valves. For alloy 400 valve kits, replace **SS** with **M**.

Example: **M-4BR-K5**

BG, BM, BMRG, BRG, UG, and UK Series

Valve Series	Kit Ordering Number
4BG, 4UG	SS-4B-ST-K5 ^①
BMRG, 4BRG, 4URG	SS-4BR-K5
4UK	SS-4BA-K5
6UK, 8UK	SS-8BA-K5
6BG, 6UG, 8BG, 8UG	SS-8B-K5
12UG	SS-12U-ST-K5
12UK	SS-12UK-K5

^① For alloy 400 valves, replace **SS** with **M** and **ST** with **M5**.

Example: **M-4B-M5-K5**

BK and BKT Series

Valve Series	Kit Ordering Number	
	Manual Valves and Valves with 5 Series Pneumatic Actuators	Valves with 1 Series Pneumatic Actuators
4BK	SS-4BA-K5	SS-4BK-K5
4BKT	SS-4BK-K5	—
6BK, 8BK	SS-8BA-K5	SS-8BK-K5

Manual BN Series

Valve Series	Kit Ordering Number
BN4	KF-BN4-K5
BN8	KF-BN8-K5



Bellows/Stem/Stem Tip/ Adapter Kits

BN, HB, and HK Series

Kits include bellows/stem tip/adapter subassembly, and gasket^① of the original materials specified in the product catalog and instructions.

^① Not included for HG and HK series; not required for BN series.

Valve Series	Kit Ordering Number	
	Manual Valves	Pneumatically Actuated Valves
BN4	SS-BN4-KF-K6	SS-BN4-K1
BN8	SS-BN8-KF-K6	SS-BN8-K1
HB	—	SS-HB-KF-K5
HK	B-4HK-KA	
HK with copper stem tip	B-4HG-KA	—



Gasket Kits

BG, BK, BKT, BMG, BMRG, BRG, HB, HK, UG, and UK Series

Kits include body-to-bonnet gasket of the original material specified in the product catalog and instructions. Ordering numbers specify stainless steel (**SS**) for stainless steel and brass valves. For alloy 400 valve kits, replace **SS** with **M**.

Example: **M**-4BGO-K5-T

Valve Series	Kit Ordering Number
BG, BRG, BMG, BMRG, 4UG, 6UG, 8UG	SS-4BGO-K5-SV ^①
BK, BKT, 4UK, 6UK, 8UK	SS-4BGO-K5-T
HB	6L-HB-K28
HK	CU-4HG-K12T
HK with copper stem tip	CU-4HG-K12
12UG, 12UK	SS-12UGO-K5-SV

^① For brass valves, replace **SV** with **T**.
Example: **SS**-4BGO-K5-T

Safe Product Selection

When selecting a product, the total system design must be considered to ensure safe, trouble-free performance. Function, material compatibility, adequate ratings, proper installation, operation, and maintenance are the responsibilities of the system designer and user.

Caution: Do not mix or interchange parts with those of other manufacturers.

Warranty Information

Swagelok products are backed by The Swagelok Limited Lifetime Warranty. For a copy, visit swagelok.com or contact your authorized Swagelok representative.