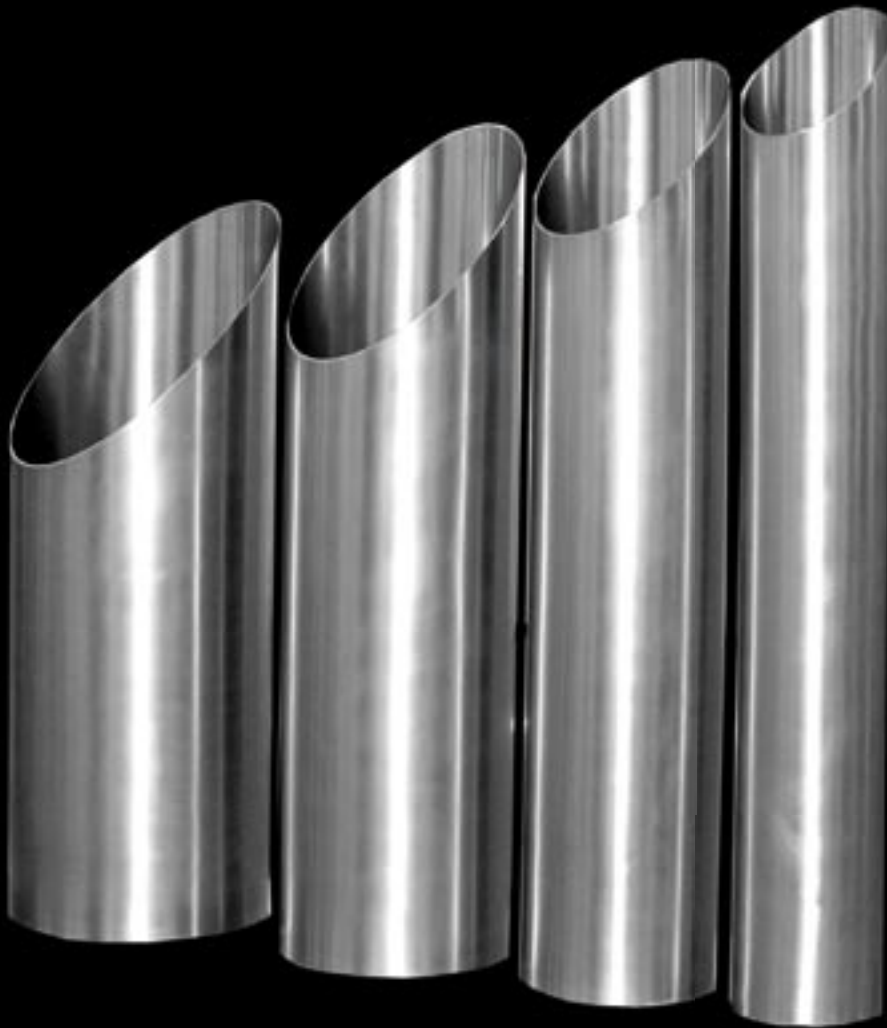


PIPE POLISHING

A&B PROCESS SYSTEMS YOUR COMPLETE PROCESS SYSTEM PARTNER

Round or rectangular tubing, pipe plate or flat bar, A&B Process Systems recognizes the need for a superior polished stainless steel finish. Whether your polished tubing requirements are established by regulatory specifications or strictly a cosmetic preference, A&B will provide you with a superior polished surface.



WWW.ABPROCESS.COM ABPROCESS@ABPROCESS.COM
888.258.2789 201 S WISCONSIN AVE, STRATFORD, WI 54484



CUSTOM FABRICATION PIPE POLISHING PROCESS PIPING INSTALLATION
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PROCESS ENGINEERING YOUR COMPLETE PROCESS SYSTEMS PARTNER PROCESS AUTOMATION

PIPE POLISHING

A&B PROCESS SYSTEMS YOUR COMPLETE PROCESS SYSTEM PARTNER

Used in manufacturing of sanitary heat exchangers and other sanitary equipment

Used in decorative and other structural applications

Pipe can be polished in the inside diameter, outside diameter or both

Surface finishes available

- 120 grit 40-60 Ra
- 150 grit 30-40 Ra
- 180/220 grit 20-30 Ra

Pipe/Tube Polishing:

- Outside diameter: 1"-12" pipe & tube
- Inside diameter: 5"-20" pipe & tube up to 15-20 Ra ID/OD
- Square tube: 20-30 Ra, 6" x 6" max

Sheet/Plate Polishing:

- Sheet: 15-20 Ra, 20 ga thru 7 ga 48" x 144" max
- Plate: 20-30 Ra, 3/16" thru 1/2" thk

Flat Bar:

- 20-30 Ra, 1 1/2" x 12" wide (no edges)

Sq. Tube:

- 20-30 Ra – 6" x 6" max

Spool Finishes:

- Mill to polish up to 10-15 Ra mechanical



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